



Camisa 1

Code: HSDF21-446LS



ESPECIFICACIONES TÉCNICAS

Marca Producto	Hsecurity
Proveedor	Drifire
Clase	Ropa de trabajo eléctrica
Composición de la tela	75% Modacrylic - 15% Cotton - 10% Nylon
Peso de la Tela	5.4 oz

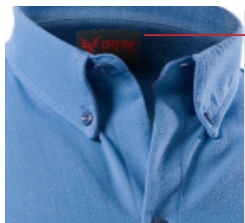
Capa base perfecta para la ropa DRIFIRE otros
 También disponible en corte para fuerzas policiales con un perfil ajustado
 Tela suave para evitar rozaduras
 Antimicrobiano para resistir el olor
 Absorbe la humedad y secado rápido
ASTM F1506, NFPA 70E, HRC 1; EBT 4,5 cal / cm 2
 ASTM D3776 - ASTM D3787 - AATCC 135 - ASTM D6413 - ASTM F1959/F1959M-D06ae1

TALLAS

Camisa(tamaños regulares)	S	M	L	XL	2XL	3XL
Cuello	16 1/4	17 1/4	18 1/4	18 1/4	20 1/4	21 1/4
Pecho	41 1/4	45 1/2	49 1/2	53 1/2	57 1/2	61 1/2
Largo de manga	34	34 1/2	35	35 1/2	36	36 1/2

Camisa(tamaños altos)	S	M	L	XL	2XL	3XL
Cuello	16 1/4	17 1/4	18 1/4	18 1/4	20 1/4	21 1/4
Pecho	41 1/2	45 1/2	49 1/2	53 1/2	57 1/2	61 1/2
Largo de manga	35 1/2	36	36 1/2	37	37 1/2	38

DISEÑO - COLORES DISPONIBLES



Etiqueta - Composición tela
Estampado 5cmx4cm



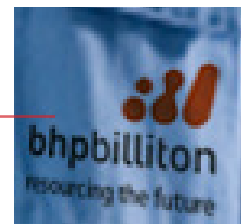
Logotipo Minería Escondida
Estampado 7cmx1,5cm



Logotipo Ignifugo
HRC I - 4,5cal/cm2
Estampado 5cmx4cm



Color Arena Desierto



Logotipo Bhp Billiton
Estampado 11cmx8.5cm



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CERTIFICACIÓN SEGÚN PRENDA

DRIFIRE COMFORTABLE FOR WEAR				
Knit Fabric Specification				
Status	Completed		Date Issued	6/26/2009
Construction				
Fabric	5.4 oz Light Weight Jersey - Tubular			
Style / Item Number	2446 - 30000013			
Fiber Content	75% Modacrylic / 15% Cotton / 10% Nylon			
Testing				
Test	Method	Target	Min	Max
Weight (oz./yd. ²)	ASTM D 3776	5.4	-5%	+5%
Cuttable Width (inches)	ASTM D 3776	Body Size	-1	+2
Bursting Strength (lbs)	ASTM D 3707	60	50	N/A
Dimensional Stability (% max)	AATCC 136 Table I (3,4,5,6)	6.0% x 6.0%	N/A	8% x 8%
Flammability	ASTM D6413			
Length				
After Flame (sec)		0	N/A	2
Char Length (in)		<6	N/A	6
Melt / Drop		None	N/A	None
Width				
After Flame (sec)		0	N/A	2
Char Length (in)		<6	N/A	6
Melt / Drop		None	N/A	None
Arc Rating	ASTM F 1909/ F 1909M-05a1	EH - 4.5		
HRC Category		1		
ASTM F1906		Passes		
Revision	0			
Issued By:	Johnny Bailey			



DF2-CM-446 BB	Lt. Weight Boxer	2446-30000013
DF2-CM-446 LP	Lt. Weight Long John	2446-30000013
DF2-CM-446 TS	Lt. Weight SS Tee	2446-30000013
DF2-CM-446 LS	Lt. Weight LS Tee	2446-30000013

Certificate of Analysis - Knit Fabric

VENDOR NAME: DRIFIRE		PO#	Supplier COA Date: 2/24/12
VENDOR REP: James J. Bailey		Lot Number(s): 2121492	
Fabric Style: DF 100 (CV2446)		Shipment Size:	
Fiber Blend: 75/15/10 - Mod/Cot/Nyl		# Lot Tested: 1	
	Spec	Result	Test Method
Fabric Weight oz./sq. yd. (+/- 5%)	5.4	5.6	ASTM D 3776
Fabric Cuttable Width/Tubular Width (min)	Body Size +/- 0.5"	24"	ASTM D 3774
Bursting Strength, min, (psi)	60 lbs Min	77.6	ASTM D 3786
Initial Flammability:			
Char length, max, (in.) Length x Width	6" x 6" Max	5.4" x 5.4"	ASTM D 6413
After flame, max, s	2 sec Max	0 x 0	ASTM D 6413
Vendor Representative:	Date: 10/18/12		

TESTING SAMPLE SIZE FOR DRIFIRE

Material tests shall be performed on textile materials as they are delivered to the clothing manufacturer. A COA certificate shall be issued for each new fabric order. Ongoing orders (Partial testing as above) shall be certified every 5,000 yards. Design tests shall be run on the original and when changes are made to flame resistant textile materials, for example, fiber type, yarn type, weaving style, fabric weight, dyeing, or finishing procedure. (Full 1506 Testing)

Specific Military or End Customer requirement for COA Test data will supersede any requirement from DRIFIRE as noted in the Purchase Order.